

WHAT IS CLAIMED IS:

1. A method of making a container, comprising
forming a blank
placing said blank into a mold to form a side wall
of a container, said sidewall having a lower portion and an upper
portion, said upper portion having a dispensing opening, said
side wall having at least one seam between said upper portion and
said lower portion,
injecting plastic into said mold to seal said at
least one seam.
2. The method of claim 1, further comprising
injection molding a dispensing opening on said
container having threads for receiving a closure.
3. The method of claim 1, further comprising injection
molding a handle to said container.
4. The method of claim 3, wherein
said handle has one of an I-shaped, T-shaped,
round, oval or rectangular cross section.
5. The method of claim 1, further comprising sealing
a bottom to said side wall.
6. The method of claim 5, further comprising sealing
said bottom to said container by ultrasonic, hot air or
conduction heat.
7. A method of making a container, comprising
forming a blank
placing said blank into a mold to form a side wall
of a container,
injecting plastic into said mold to form a handle
attached to said side wall, said handle having a first portion

extending outwardly from said sidewall and a second portion spaced from said side wall.

8. The method of claim 7, further comprising
forming said handle with an I-shaped, T-shaped,
round, oval or rectangular cross section.